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Low-Power Digital VLSI Design Digital Computer Arithmetic Datapath Design Using Verilog HDL Practical Low Power Digital VLSI Design Digital CMOS Circuit Design Essentials of Electronic Testing for Digital, Memory and Mixed-Signal VLSI Circuits Low-Power Digital VLSI Design Modern VLSI Design Practical Low Power Digital VLSI Design Advanced Digital Information Systems Modern Filter Theory and Design CMOS VLSI Design Basic VLSI Design Technology Advanced Chip Design Digital VLSI Design with Verilog Mixed Analog-digital VLSI Devices and Technology Advanced Model Order Reduction Techniques in VLSI Design Advanced Digital Systems Design with Rapid Prototyping on FPGAs Using VHDL VLSI Design Techniques for Analog and Digital Circuits High-speed Serial Buses in Embedded Systems VLSI DIGITAL SIGNAL PROCESSING SYSTEMS: DESIGN AND IMPLEMENTATION Low Power VLSI Design Advanced Digital Vlsi Design Notebook Low-Power Cmos Vlsi Circuit Design VLSI-SoC: Advanced Topics on Systems on a Chip Advanced VLSI Design and Testability Issues Advanced VLSI Design and Testability Issues Advanced VLSI Technology Introduction to Analog VLSI Design Automation Fundamentals of Industrial Electronics Digital Integrated Circuit Design VLSI Circuit Design Methodology Demystified Advanced Low-Power Digital Circuit Techniques Digital VLSI Systems

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DesignDigital VLSI Systems DesignTop-Down Digital VLSI DesignDigital VLSI Chip Design with Cadence and Synopsys CAD ToolsVLSI DesignAdvanced Simulation and Test Methodologies for VLSI DesignCMOS Digital Integrated Circuits Analysis & DesignModern VLSI Design

## **Low-Power Digital VLSI Design**

### **Digital Computer Arithmetic Datapath Design Using Verilog HDL**

KEY BENEFIT: This hands-on book leads readers through the complete process of building a ready-to-fabricate CMOS integrated circuit using popular commercial design software. KEY TOPICS: The VLSI CAD flow described in this book uses tools from two vendors: Cadence Design Systems, Inc. and Synopsys Inc. Detailed tutorials include step-by-step instructions and screen shots of tool windows and dialog boxes. MARKET: A useful reference for chip designers.

## **Practical Low Power Digital VLSI Design**

### **Digital CMOS Circuit Design**

### **Essentials of Electronic Testing for Digital, Memory and Mixed-Signal VLSI**

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This book was written to arm engineers qualified and knowledgeable in the area of VLSI circuits with the essential knowledge they need to get into this exciting field and to help those already in it achieve a higher level of proficiency. Few people truly understand how a large chip is developed, but an understanding of the whole process is necessary to appreciate the importance of each part of it and to understand the process from concept to silicon. It will teach readers how to become better engineers through a practical approach of diagnosing and attacking real-world problems.

## **Low-Power Digital VLSI Design**

### **Modern VLSI Design**

Advanced Low-Power Digital Circuit Techniques presents several novel high performance digital circuit designs that emphasize low-power and low-voltage operation. These circuits represent a wide range of circuits that are used in state-of-the-art VLSI systems and hence serve as good examples for low-power design. Each chapter contains a brief introduction that serves as a quick background and gives the motivation behind the design. Each chapter also ends with a summary that briefly explains the contributions contained therein. This makes the book very readable. The reader can skim through the chapters very quickly to get a feel for the design

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problems presented in the book and the solutions proposed by the authors. Examples of circuits used in systems where low-power is important from reliability and portability points of view (such as general-purpose and DSP processors) are presented in Chapters 2, 3 and 4. Chapters 5 and 7 give examples of circuits used in systems where reliability and more system integration are the main driving forces behind lowering the power consumption. Chapter 6 gives an example of a general purpose high-performance low-power circuit design. Advanced Low-Power Digital Circuit Techniques is a real designer's book. It investigates alternative circuit styles, as well as architectural alternatives, and gives quantitative results for comparison in realistic technologies. Several of the circuits presented have been fabricated so that simulations can be checked. The circuits covered are the most important building blocks for many designs, so the text will be of direct use to designers. MOS designs are covered, as well as BiCMOS, and there are several novel circuits.

### **Practical Low Power Digital VLSI Design**

The fourth edition of CMOS Digital Integrated Circuits: Analysis and Design continues the well-established tradition of the earlier editions by offering the most comprehensive coverage of digital CMOS circuit design, as well as addressing state-of-the-art technology issues highlighted by the widespread use of nanometer-scale CMOS technologies. In this latest edition, virtually all chapters have been re-written, the transistor model equations and device parameters

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have been revised to reflect the significant changes that must be taken into account for new technology generations, and the material has been reinforced with up-to-date examples.

### **Advanced Digital Information Systems**

This book describes the most frequently used high-speed serial buses in embedded systems, especially those used by FPGAs. These buses employ SerDes, JESD204, SRIIO, PCIE, Aurora and SATA protocols for chip-to-chip and board-to-board communication, and CPCIE, VPX, FC and Infiniband protocols for inter-chassis communication. For each type, the book provides the bus history and version info, while also assessing its advantages and limitations. Furthermore, it offers a detailed guide to implementing these buses in FPGA design, from the physical layer and link synchronization to the frame format and application command. Given its scope, the book offers a valuable resource for researchers, R&D engineers and graduate students in computer science or electronics who wish to learn the protocol principles, structures and applications of high-speed serial buses.

### **Modern Filter Theory and Design**

### **CMOS VLSI Design**

This book provides step-by-step guidance on how to design VLSI systems using Verilog. It shows the way

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to design systems that are device, vendor and technology independent. Coverage presents new material and theory as well as synthesis of recent work with complete Project Designs using industry standard CAD tools and FPGA boards. The reader is taken step by step through different designs, from implementing a single digital gate to a massive design consuming well over 100,000 gates. All the design codes developed in this book are Register Transfer Level (RTL) compliant and can be readily used or amended to suit new projects.

### **Basic VLSI Design Technology**

Practical Low Power Digital VLSI Design emphasizes the optimization and trade-off techniques that involve power dissipation, in the hope that the readers are better prepared the next time they are presented with a low power design problem. The book highlights the basic principles, methodologies and techniques that are common to most CMOS digital designs. The advantages and disadvantages of a particular low power technique are discussed. Besides the classical area-performance trade-off, the impact to design cycle time, complexity, risk, testability and reusability are discussed. The wide impacts to all aspects of design are what make low power problems challenging and interesting. Heavy emphasis is given to top-down structured design style, with occasional coverage in the semicustom design methodology. The examples and design techniques cited have been known to be applied to production scale designs or laboratory settings. The goal of Practical Low Power

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Digital VLSI Design is to permit the readers to practice the low power techniques using current generation design style and process technology. Practical Low Power Digital VLSI Design considers a wide range of design abstraction levels spanning circuit, logic, architecture and system. Substantial basic knowledge is provided for qualitative and quantitative analysis at the different design abstraction levels. Low power techniques are presented at the circuit, logic, architecture and system levels. Special techniques that are specific to some key areas of digital chip design are discussed as well as some of the low power techniques that are just appearing on the horizon. Practical Low Power Digital VLSI Design will be of benefit to VLSI design engineers and students who have a fundamental knowledge of CMOS digital design.

### **Advanced Chip Design**

The modern electronic testing has a forty year history. Test professionals hold some fairly large conferences and numerous workshops, have a journal, and there are over one hundred books on testing. Still, a full course on testing is offered only at a few universities, mostly by professors who have a research interest in this area. Apparently, most professors would not have taken a course on electronic testing when they were students. Other than the computer engineering curriculum being too crowded, the major reason cited for the absence of a course on electronic testing is the lack of a suitable textbook. For VLSI the foundation was provided by

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semiconductor device technology, circuit design, and electronic testing. In a computer engineering curriculum, therefore, it is necessary that foundations should be taught before applications. The field of VLSI has expanded to systems-on-a-chip, which include digital, memory, and mixed-signalsubsystems. To our knowledge this is the first textbook to cover all three types of electronic circuits. We have written this textbook for an undergraduate “foundations” course on electronic testing. Obviously, it is too voluminous for a one-semester course and a teacher will have to select from the topics. We did not restrict such freedom because the selection may depend upon the individual expertise and interests. Besides, there is merit in having a larger book that will retain its usefulness for the owner even after the completion of the course. With equal tenacity, we address the needs of three other groups of readers.

## **Digital VLSI Design with Verilog**

PERFECT FOR BIG IDEAS - 200 pages (100 front and back), 8.5/11 in. SPLIT PAGE DESIGN: Top half includes space for diagrams/sketches, Bottom half is college ruled lines. Ideal for course notes. KEEP CLASS NOTES SEPARATE: Never again waste time flipping through mixed class notebooks. Keep all of your ADVANCED DIGITAL VLSI DESIGN notes together. GREAT GIFT: For Yourself Or Your Favorite College Student! STYLISH GLOSSY COVER

## **Mixed Analog-digital VLSI Devices and Technology**

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Very large scale integration (VLSI) technologies are now maturing with a current emphasis toward submicron structures and sophisticated applications combining digital as well as analog circuits on a single chip. Abundant examples are found on today's advanced systems for telecom munications, robotics, automotive electronics, image processing, intelli gent sensors, etc .. Exciting new applications are being unveiled in the field of neural computing where the massive use of analog/digital VLSI technologies will have a significant impact. To match such a fast technological trend towards single chip ana logi digital VLSI systems, researchers worldwide have long realized the vital need of producing advanced computer aided tools for designing both digital and analog circuits and systems for silicon integration. Ar chitecture and circuit compilation, device sizing and the layout genera tion are but a few familiar tasks on the world of digital integrated circuit design which can be efficiently accomplished by matured computer aided tools. In contrast, the art of tools for designing and producing analog or even analogi digital integrated circuits is quite primitive and still lack ing the industrial penetration and acceptance already achieved by digital counterparts. In fact, analog design is commonly perceived to be one of the most knowledge-intensive design tasks and analog circuits are still designed, largely by hand, by expert intimately familiar with nuances of the target application and integrated circuit fabrication process. The techniques needed to build good analog circuits seem to exist solely as expertise invested in individual designers.

## **Advanced Model Order Reduction Techniques in VLSI Design**

Top-Down VLSI Design: From Architectures to Gate-Level Circuits and FPGAs represents a unique approach to learning digital design. Developed from more than 20 years teaching circuit design, Doctor Kaeslin's approach follows the natural VLSI design flow and makes circuit design accessible for professionals with a background in systems engineering or digital signal processing. It begins with hardware architecture and promotes a system-level view, first considering the type of intended application and letting that guide your design choices. Doctor Kaeslin presents modern considerations for handling circuit complexity, throughput, and energy efficiency while preserving functionality. The book focuses on application-specific integrated circuits (ASICs), which along with FPGAs are increasingly used to develop products with applications in telecommunications, IT security, biomedical, automotive, and computer vision industries. Topics include field-programmable logic, algorithms, verification, modeling hardware, synchronous clocking, and more. Demonstrates a top-down approach to digital VLSI design. Provides a systematic overview of architecture optimization techniques. Features a chapter on field-programmable logic devices, their technologies and architectures. Includes checklists, hints, and warnings for various design situations. Emphasizes design flows that do not overlook important action items and which include alternative options when planning the development of microelectronic circuits.

## **Advanced Digital Systems Design with Rapid Prototyping on FPGAs Using VHDL**

The book gives an understanding of the underlying principles of advanced VLSI technology. It not only focuses on circuit design process obeying VLSI rules but also on technological aspects of prototyping and fabrication. All the clocking processes, interconnects, and circuits of CMOS are explained in this book in an understandable format. The book provides contents on VLSI Physical Design Automation, Design of VLSI Devices and also its Impact on Physical Design.

## **VLSI Design Techniques for Analog and Digital Circuits**

Improve your circuit-design potential with this expert guide to the devices and technology used in mixed analog-digital VLSI chips for such high-volume applications as hard-disk drives, wireless telephones, and consumer electronics. The book provides you with a critical understanding of device models, fabrication technology, and layout as they apply to mixed analog-digital circuits. You will learn about the many device-modeling requirements for analog work, as well as the pitfalls in models used today for computer simulators such as Spice. Also included is information on fabrication technologies developed specifically for mixed-signal VLSI chips, plus guidance on the layout of mixed analog-digital chips for a high degree of analog-device matching and minimum digital-to-analog interference. This reference book features an intuitive introduction to MOSFET operation that will

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enable you to view with insight any MOSFET model ? besides thorough discussions on valuable large-signal and small-signal models. Filled with practical information, this first-of-its-kind book will help you grasp the nuances of mixed-signal VLSI-device models and layout that are crucial to the design of high-performance chips.

### **High-speed Serial Buses in Embedded Systems**

### **VLSI DIGITAL SIGNAL PROCESSING SYSTEMS: DESIGN AND IMPLEMENTATION**

This book teaches basic and advanced concepts, new methodologies and recent developments in VLSI technology with a focus on low power design. It provides insight on how to use Tanner Spice, Cadence tools, Xilinx tools, VHDL programming and Synopsis to design simple and complex circuits using latest state-of-the-art technologies. Emphasis is placed on fundamental transistor circuit-level design concepts.

### **Low Power VLSI Design**

This book provides step-by-step guidance on how to design VLSI systems using Verilog. It shows the way to design systems that are device, vendor and technology independent. Coverage presents new material and theory as well as synthesis of recent work with complete Project Designs using industry

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standard CAD tools and FPGA boards. The reader is taken step by step through different designs, from implementing a single digital gate to a massive design consuming well over 100,000 gates. All the design codes developed in this book are Register Transfer Level (RTL) compliant and can be readily used or amended to suit new projects.

### **Advanced Digital Vlsi Design Notebook**

Market\_Desc: · Students in graduate level courses· Electrical Engineers· Computer Scientists· Computer Architecture Designers· Circuit Designers· Algorithm Designers· System Designers· Computer Programmers in the Multimedia and Wireless Communications Industries· VLSI System Designers Special Features: This example-packed resource provides invaluable professional training for a rapidly-expanding industry. · Presents a variety of approaches to analysis, estimation, and reduction of power consumption in order to help designers extend battery life.· Includes application-driven problems at the end of each chapter· Features six appendices covering shortest path algorithms used in retiming, scheduling, and allocation techniques, as well as determining the iteration bound· The Author is a recognized expert in the field, having written several books, taught several graduate-level classes, and served on several IEEE boards About The Book: This book complements the other Digital Signaling Processing books in our list, which include an introductory treatment (Marven), a comprehensive handbook (Mitra), a professional reference (Kaloupsidis), and others which pertain to a

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specific topic such as noise control. This graduate level textbook will fill an important niche in a rapidly expanding market.

### **Low-Power Cmos Vlsi Circuit Design**

The role of arithmetic in datapath design in VLSI design has been increasing in importance over the last several years due to the demand for processors that are smaller, faster, and dissipate less power. Unfortunately, this means that many of these datapaths will be complex both algorithmically and circuit wise. As the complexity of the chips increases, less importance will be placed on understanding how a particular arithmetic datapath design is implemented and more importance will be given to when a product will be placed on the market. This is because many tools that are available today, are automated to help the digital system designer maximize their efficiency. Unfortunately, this may lead to problems when implementing particular datapaths. The design of high-performance architectures is becoming more complicated because the level of integration that is capable for many of these chips is in the billions. Many engineers rely heavily on software tools to optimize their work, therefore, as designs are getting more complex less understanding is going into a particular implementation because it can be generated automatically. Although software tools are a highly valuable asset to designer, the value of these tools does not diminish the importance of understanding datapath elements. Therefore, a digital system

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designer should be aware of how algorithms can be implemented for datapath elements. Unfortunately, due to the complexity of some of these algorithms, it is sometimes difficult to understand how a particular algorithm is implemented without seeing the actual code.

### **VLSI-SoC: Advanced Topics on Systems on a Chip**

Low-Power Digital VLSI Design: Circuits and Systems addresses both process technologies and device modeling. Power dissipation in CMOS circuits, several practical circuit examples, and low-power techniques are discussed. Low-voltage issues for digital CMOS and BiCMOS circuits are emphasized. The book also provides an extensive study of advanced CMOS subsystem design. A low-power design methodology is presented with various power minimization techniques at the circuit, logic, architecture and algorithm levels. Features: Low-voltage CMOS device modeling, technology files, design rules Switching activity concept, low-power guidelines to engineering practice Pass-transistor logic families Power dissipation of I/O circuits Multi- and low-VT CMOS logic, static power reduction circuit techniques State of the art design of low-voltage BiCMOS and CMOS circuits Low-power techniques in CMOS SRAMS and DRAMS Low-power on-chip voltage down converter design Numerous advanced CMOS subsystems (e.g. adders, multipliers, data path, memories, regular structures, phase-locked loops) with several design options trading power, delay and area Low-power

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design methodology, power estimation techniques  
Power reduction techniques at the logic, architecture  
and algorithm levels More than 190 circuits explained  
at the transistor level.

## **Advanced VLSI Design and Testability Issues**

Model order reduction (MOR) techniques reduce the complexity of VLSI designs, paving the way to higher operating speeds and smaller feature sizes. This 2007 book presents a systematic introduction to, and treatment of, the key MOR methods employed in general linear circuits, using real-world examples to illustrate the advantages and disadvantages of each algorithm. Following a review of traditional projection-based techniques, coverage progresses to more advanced MOR methods for VLSI design, including HMOR, passive truncated balanced realization (TBR) methods, efficient inductance modeling via the VPEC model, and structure-preserving MOR techniques. Where possible, numerical methods are approached from the CAD engineer's perspective, avoiding complex mathematics and allowing the reader to take on real design problems and develop more effective tools. With practical examples and over 100 illustrations, this book is suitable for researchers and graduate students of electrical and computer engineering, as well as practitioners working in the VLSI design industry.

## **Advanced VLSI Design and Testability Issues**

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The book aims to give future and current VLSI design engineers a robust understanding of the underlying principles of basic VLSI design technology. It not only focuses on circuit design processes obeying VLSI rules but also on technological aspects of fabrication. The Hardware Description Language (HDL) Verilog is explained along with its modelling style. The book also covers CMOS design from the digital systems level to the circuit level. The book clearly explains fundamental principles and is a guide to good design practices.

### **Advanced VLSI Technology**

### **Introduction to Analog VLSI Design Automation**

For Electrical Engineering and Computer Engineering courses that cover the design and technology of very large scale integrated (VLSI) circuits and systems. May also be used as a VLSI reference for professional VLSI design engineers, VLSI design managers, and VLSI CAD engineers. Modern VLSI Design provides a comprehensive “bottom-up” guide to the design of VLSI systems, from the physical design of circuits through system architecture with focus on the latest solution for system-on-chip (SOC) design. Because VLSI system designers face a variety of challenges that include high performance, interconnect delays, low power, low cost, and fast design turnaround time, successful designers must understand the entire design process. The Third Edition also provides a

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much more thorough discussion of hardware description languages, with introduction to both Verilog and VHDL. For that reason, this book presents the entire VLSI design process in a single volume.

### **Fundamentals of Industrial Electronics**

The Industrial Electronics Handbook, Second Edition combines traditional and newer, more specialized knowledge that will help industrial electronics engineers develop practical solutions for the design and implementation of high-power applications. Embracing the broad technological scope of the field, this collection explores fundamental areas, including analog and digital circuits, electronics, electromagnetic machines, signal processing, and industrial control and communications systems. It also facilitates the use of intelligent systems--such as neural networks, fuzzy systems, and evolutionary methods--in terms of a hierarchical structure that makes factory control and supervision more efficient by addressing the needs of all production components. Enhancing its value, this fully updated collection presents research and global trends as published in the IEEE Transactions on Industrial Electronics Journal, one of the largest and most respected publications in the field. Fundamentals of Industrial Electronics covers the essential areas that form the basis for the field. This volume presents the basic knowledge that can be applied to the other sections of the handbook. Topics covered include: Circuits and signals Devices Digital circuits Digital and analog signal processing Electromagnetics Other

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volumes in the set: Power Electronics and Motor Drives Control and Mechatronics Industrial Communication Systems Intelligent Systems

## **Digital Integrated Circuit Design**

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techniques are presented at the circuit, logic, architecture and system levels. Special techniques that are specific to some key areas of digital chip design are discussed as well as some of the low power techniques that are just appearing on the horizon. Practical Low Power Digital VLSI Design will be of benefit to VLSI design engineers and students who have a fundamental knowledge of CMOS digital design.

## **VLSI Circuit Design Methodology Demystified**

This book facilitates the VLSI-interested individuals with not only in-depth knowledge, but also the broad aspects of it by explaining its applications in different fields, including image processing and biomedical. The deep understanding of basic concepts gives you the power to develop a new application aspect, which is very well taken care of in this book by using simple language in explaining the concepts. In the VLSI world, the importance of hardware description languages cannot be ignored, as the designing of such dense and complex circuits is not possible without them. Both Verilog and VHDL languages are used here for designing. The current needs of high-performance integrated circuits (ICs) including low power devices and new emerging materials, which can play a very important role in achieving new functionalities, are the most interesting part of the book. The testing of VLSI circuits becomes more crucial than the designing of the circuits in this nanometer technology era. The role of fault

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simulation algorithms is very well explained, and its implementation using Verilog is the key aspect of this book. This book is well organized into 20 chapters. Chapter 1 emphasizes on uses of FPGA on various image processing and biomedical applications. Then, the descriptions enlighten the basic understanding of digital design from the perspective of HDL in Chapters 2–5. The performance enhancement with alternate material or geometry for silicon-based FET designs is focused in Chapters 6 and 7. Chapters 8 and 9 describe the study of bimolecular interactions with biosensing FETs. Chapters 10–13 deal with advanced FET structures available in various shapes, materials such as nanowire, HFET, and their comparison in terms of device performance metrics calculation. Chapters 14–18 describe different application-specific VLSI design techniques and challenges for analog and digital circuit designs. Chapter 19 explains the VLSI testability issues with the description of simulation and its categorization into logic and fault simulation for test pattern generation using Verilog HDL. Chapter 20 deals with a secured VLSI design with hardware obfuscation by hiding the IC's structure and function, which makes it much more difficult to reverse engineer.

### **Advanced Low-Power Digital Circuit Techniques**

This book contains extended and revised versions of the best papers that were presented during the fifteenth edition of the IFIP/IEEE WG10.5 International Conference on Very Large Scale Integration, a global

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System-on-a-Chip Design & CAD conference. The 15th conference was held at the Georgia Institute of Technology, Atlanta, USA (October 15-17, 2007). Previous conferences have taken place in Edinburgh, Trondheim, Vancouver, Munich, Grenoble, Tokyo, Gramado, Lisbon, Montpellier, Darmstadt, Perth and Nice. The purpose of this conference, sponsored by IFIP TC 10 Working Group 10.5 and by the IEEE Council on Electronic Design Automation (CEDA), is to provide a forum to exchange ideas and show industrial and academic research results in the field of microelectronics design. The current trend toward increasing chip integration and technology process advancements brings about stimulating new challenges both at the physical and system-design levels, as well in the test of these systems. VLSI-SoC conferences aim to address these exciting new issues.

### **Digital VLSI Systems Design**

Low-Power Digital VLSI Design: Circuits and Systems addresses both process technologies and device modeling. Power dissipation in CMOS circuits, several practical circuit examples, and low-power techniques are discussed. Low-voltage issues for digital CMOS and BiCMOS circuits are emphasized. The book also provides an extensive study of advanced CMOS subsystem design. A low-power design methodology is presented with various power minimization techniques at the circuit, logic, architecture and algorithm levels. Features: Low-voltage CMOS device modeling, technology files, design rules Switching activity concept, low-power guidelines to engineering

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practice Pass-transistor logic families Power dissipation of I/O circuits Multi- and low-VT CMOS logic, static power reduction circuit techniques State of the art design of low-voltage BiCMOS and CMOS circuits Low-power techniques in CMOS SRAMS and DRAMS Low-power on-chip voltage down converter design Numerous advanced CMOS subsystems (e.g. adders, multipliers, data path, memories, regular structures, phase-locked loops) with several design options trading power, delay and area Low-power design methodology, power estimation techniques Power reduction techniques at the logic, architecture and algorithm levels More than 190 circuits explained at the transistor level.

## **Digital VLSI Systems Design**

This book facilitates the VLSI-interested individuals with not only in-depth knowledge, but also the broad aspects of it by explaining its applications in different fields, including image processing and biomedical. The deep understanding of basic concepts gives you the power to develop a new application aspect, which is very well taken care of in this book by using simple language in explaining the concepts. In the VLSI world, the importance of hardware description languages cannot be ignored, as the designing of such dense and complex circuits is not possible without them. Both Verilog and VHDL languages are used here for designing. The current needs of high-performance integrated circuits (ICs) including low power devices and new emerging materials, which can play a very important role in achieving new

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functionalities, are the most interesting part of the book. The testing of VLSI circuits becomes more crucial than the designing of the circuits in this nanometer technology era. The role of fault simulation algorithms is very well explained, and its implementation using Verilog is the key aspect of this book. This book is well organized into 20 chapters. Chapter 1 emphasizes on uses of FPGA on various image processing and biomedical applications. Then, the descriptions enlighten the basic understanding of digital design from the perspective of HDL in Chapters 2–5. The performance enhancement with alternate material or geometry for silicon-based FET designs is focused in Chapters 6 and 7. Chapters 8 and 9 describe the study of bimolecular interactions with biosensing FETs. Chapters 10–13 deal with advanced FET structures available in various shapes, materials such as nanowire, HFET, and their comparison in terms of device performance metrics calculation. Chapters 14–18 describe different application-specific VLSI design techniques and challenges for analog and digital circuit designs. Chapter 19 explains the VLSI testability issues with the description of simulation and its categorization into logic and fault simulation for test pattern generation using Verilog HDL. Chapter 20 deals with a secured VLSI design with hardware obfuscation by hiding the IC's structure and function, which makes it much more difficult to reverse engineer.

### **Top-Down Digital VLSI Design**

Designing a complex ASIC/SoC is similar to learning a

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new language to start with and ultimately creating a masterpiece using experience, imagination, and creativity. Digital design starts with RTL such as Verilog or VHDL, but it is only the beginning. A complete designer needs to have a good understanding of the Verilog language, digital design techniques, system architecture, IO protocols, and hardware-software interaction. Some of it will come from experience, and some will come with concerted effort. Graduating from college and entering into the world of digital system design becomes an overwhelming task, as not all the information is readily available. In this book, we have made an effort to explain the concepts in a simple way with real-world examples in Verilog. The book is intended for digital and system design engineers with emphasis on design and system architecture. The book is broadly divided into two sections - chapters 1 through 10, focusing on the digital design aspects and chapters 11 through 20, focusing on the system aspects of chip design. This book can be used by students taking digital design and chip design courses in college and availing it as a guide in their professional careers. Chapter 3 focuses on the synthesizable Verilog constructs, with examples on reusable design (parameterized design, functions, and generate structure). Chapter 5 describes the basic concepts in digital design - logic gates, truth table, De Morgan's theorem, set-up and hold time, edge detection, and number system. Chapter 6 goes into details of digital design explaining larger building blocks such as LFSR, scrambler/descramblers, error detection and correction, parity, CRC, Gray encoding/decoding, priority encoders, 8b/10b encoding, data converters,

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and synchronization techniques. Chapter 7 and 8 bring in advanced concepts in chip design and architecture - clocking and reset strategy, methods to increase throughput and reduce latency, flow-control mechanisms, pipeline operation, out-of-order execution, FIFO design, state machine design, arbitration, bus interfaces, linked list structure, and LRU usage and implementation. Chapter 9 and 10 describe how to build and design ASIC/SoC. It talks about chip micro-architecture, partitioning, datapath, control logic design, and other aspects of chip design such as clock tree, reset tree, and EEPROM. It also covers good design practices, things to avoid and adopt, and best practices for high-speed design. The second part of the book is devoted to System architecture, design, and IO protocols. Chapter 11 talks about memory, memory hierarchy, cache, interrupt, types of DMA and DMA operation. There is Verilog RTL for a typical DMA controller design that explains the scatter-gather DMA concept. Chapter 12 describes hard drive, solid-state drive, DDR operation, and other parts of a system such as BIOS, OS, drivers, and their interaction with hardware. Chapter 13 describes embedded systems and internal buses such as AHB, AXI used in embedded design. It describes the concept of transparent and non-transparent bridging. Chapter 14 and chapter 15 bring in practical aspects of chip development - testing, DFT, scan, ATPG, and detailed flow of the chip development cycle (Synthesis, Static timing, and ECO). Chapter 16 and chapter 17 are on power saving and power management protocols. Chapter 16 has a detailed description of various power savings techniques (frequency variation, clock gating, and power well

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isolation). Chapter 17 talks about Power Management protocols such as system S states, CPU C states, and device D states. Chapter 18 explains the architecture behind serial-bus technology, PCS, and PMA layer. It describes clocking architecture and advanced concepts such as elasticity FIFO, channel bonding (deskewing), link aggregation, and lane reversal. Chapter 19 and 20 are devoted to serial bus protocols (PCI Express, Serial ATA, USB, Thunderbolt, and Ethernet) and their operation.

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synthesized as described in the book. A partial list of design topics includes design partitioning, hierarchy decomposition, safe coding styles, back annotation, wrapper modules, concurrency, race conditions, assertion-based verification, clock synchronization, and design for test. A concluding presentation of special topics includes System Verilog and Verilog-AMS.

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